

Work Order ID 68030

Tuesday, April 05, 2011 1:28:52 PM



Page 1

Item ID: D412-711-111

Accept



Setup Start



Revision ID:

Stop



Item Name: Wiring Harness, 212/412

Start Date: 4/5/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/7/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: CL Date: 11/04/05 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 13805 to Eagle Copters ☐ Certificate of Conformity is required

CL 11/04/05 ①

110

0.00



Receive & Inspect for Damage & Mat'l Certs

Packaging

Memo

0.00

Packaging

Ensure that Certificate of Conformity is attached

CL 11/04/11 ①

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control



Work Order ID 68030

Tuesday, April 05, 2011 1:28:52 PM



Page 2

Item ID: D412-711-111

Accept



Setup Start



Revision ID:

Stop



Item Name: Wiring Harness, 212/412

Start Date: 4/5/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/7/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Identify as per dwg & Stock Location: _____

0.00



Memo

0.00

Packaging

140



QC

QC21- Final Inspection - Work Order Release

0.00



Memo

0.00

Quality Control



Picklist Print

Tuesday, April 05, 2011 1:28:49 PM

Page 1

Work Order ID: 68030



Parent Item: D412-711-111



Parent Item Name: Wiring Harness, 212/412


Start Date: 4/5/2011

Required Date: 4/7/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 04.11.09 New issue KJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-711-111P  Wiring Harness		Purchased	No			110	Each	0.0000	1	1		04/10/11	(X)

Work Order ID 68030

Monday, April 11, 2011 11:05:33 AM

Page 1

Item ID: D412-711-111

Accept

Setup Start

Revision ID:

Stop

Item Name: Wiring Harness, 212/412

Start Date: 4/5/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 4/7/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 13805 to Eagle Copters ☐ Certificate of Conformity is required

CL 11/04/05 ①

110

0.00



Receive & Inspect for Damage & Mat'l Certs

Packaging

Memo

0.00

Packaging

Ensure that Certificate of Conformity is attached

APR 11 2011

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

APR 11 2011

Work Order ID 68030

Monday, April 11, 2011 11:05:33 AM

Page 2

Item ID: D412-711-111

Accept

Setup Start

Revision ID:

Stop

Item Name: Wiring Harness, 212/412

Start Date: 4/5/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 4/7/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo	0.00 0.00						APR 11 2011	
140 QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00						11/4/11 	

CL1110411

Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 44500

V/Door, Wiring Harness

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1 LOGGING DOOR HARNESS 212/412

Squawk: 1.1

Discrepancy:

Fabricate 212/412 Logging
Door Harness IAW DART
STC SH92-55 and 92-56.

Resolution:

Fabricated 212/412 Logging
Door Harness IAW DART
STC SH92-55 and 92-56.

1.1 Work Done By: Clint Beattie

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Graeme Rowe on 5/8/2008

Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
XPF-1/2	EXPANDABLE SLEEVING		LT-07-018812	New	7
M22759/16-22-9	WIRE		LT-07-006723	New	294
M22759/41-20-9	WIRE		LT-07-012732	New	54
MS3470W8-33P	CONNECTOR		LT-08-004436	New	1
MS3470W10-6P	CONNECTOR		LT-08-004438	New	1
MS3126E12-10S	CONNECTOR		LT-08-004556	New	1
MS3126E12-10SW	CONNECTOR		LT-06-011261.1	New	1
MS3470W8-33PW	CONNECTOR		LT-06-018944	New	1
MS3120E12-10P	CONNECTOR		LT-04-020727.1	New	1
MS3120E12-10PW	CONNECTOR		LT-04-017427.1	New	1
MS25041-6	INDICATOR LIGHT ASSY, RED PUSH TO TEST		LT-07-007802.1	New	2
MS25041-8	INDICATOR LIGHT ASSY, AMBER PUSH TO TEST		LT-07-007070.1	New	1
GE327	LAMP		LT-06-003939.1	New	3
126-1059	CONNECTOR INSERT		LT-015515	New	1
126-1069-02	Clip		LT-015945	New	1

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
-----	-------------	---------------	------------------	---------------------

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

Eagle Copters Maintenance Ltd
823 McTavish Road, NE Calgary, Alberta T2E 7G9
TCCA AMO Approval No. 6-81

Lot No: LT-08-002290.13



Bin No: ~~1260~~ 1260

Received: 02/14/2008

Part No: D412-711-111
Description: LOGGING DOOR
HARNESS 212/412

Serial #:

Condition: New

Cure Date:

Manufacturer: Dart Aerospace (Manufacturer)

	Cycles	Hours
Total Time:	_____	_____
TSO:	_____	0.0

Details of work performed/reason for removal

Receiving Inspection

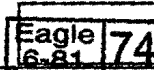
Additional work to be performed upon installation

The maintenance described has been performed in
accordance with the applicable standards of airworthiness

October 10, 2008

LIC No./Stamp

Inspector



Maintenance Release

Linda Lacelle

From: Harvey Siemens <hsiemens@dartaero.com>
Sent: April 11, 2011 3:33 PM
To: L Lacelle
Subject: WO 68030
Attachments: WO 68030.pdf

Linda

Attached is my completed WO 68030. Eagle is looking for the ARC so that they can send the harness directly to the customer.

A scanned copy is fine.

Let me know if you need any more info.

Regards,

Harvey Siemens
Mechanical Designer
DART Aerospace Ltd.

P: 403-717-0328
F: 403-717-1288
E: hsiemens@dartaero.com
W: www.dartaero.com
M: 1060 McTavish Road NE, Calgary, Alberta, T2E 7G6

The information contained in this transmission is privileged and confidential and intended only for the use of the individual or entity to whom it is addressed. If you are not the intended recipient, you are hereby notified that any distribution, copying, disclosure or taking of any action in reliance on the contents of this transmission is strictly prohibited and review by any individual other than the intended recipient shall not constitute waiver of privilege. If you have received this transmission in error, please notify me immediately and delete the original transmission.